

Work Order ID 147768

Friday, March 10, 2017 2:33:37 PM

147768

Page 1

Item ID: D412-742-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.
Start Date: 6/13/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 7/15/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference: REWORK PER ECN 16-516

Approvals: Process Plan: mf. Date: 7-3-10 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3391	J								

150

150

QC

Quality Control

Memo

PULL FROM STOCK D412-742-041 X 1 B109161

TRIBEAMS ARE SCRAP

0.00

0.00

DAS
27
9-80

MAR 24 2017

160

160

HandFinish

Hand Finishing

Memo

SCRAP

0.00

0.00

SCUFFING AND SPRAY PAINTING IS NOT ALLOWED AND SENDING
OUT FOR STRIPPING IS TOO COSTLY

170

170

QC

Quality Control

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

SCRAP

17/5/17

APR 26 2017

Picklist Print

Friday, March 10, 2017 2:37:26 PM

Page 1

Work Order ID: 147768

147768

Parent Item: D412-742-041

D412-742-041

Parent Item Name: Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.

Start Date: 6/13/2016

Required Date: 7/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev A 05.10.13 New Issue KJ/JLM
IPP Rev 06.02.13 ECN 773 dwg @ rev.D EC
IPP Rev:C 07-05-28 As per Rev F JLM
IPP rev D 07.11.01 ecn 1053p EC
IPP rev E 07.11.27 ecn 1072 EC verified by:DD
IPP Rev:F 08-09-08 ecn 08-510 DD verified by:EC IPP Rev:G
10.02.24 as per ECN10-514 DD verified by: EC IPP Rev:H 11.11.01 as
per DSI9517 REV.B DD verified by:EC IPP REV:I 16.05.02 AS PER
DWG REV.J DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-742-041		Manufactured	No				Each	0.0000		1			

D412-742-041

Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.

**

1x 109161 MF 17-3-10.



Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
	D412-742-041 / Repl.									
		Main Warehouse FG073		LACE01		3.0000		1.0000		
					5/3/2016	-3.0000	109161	-1.0000		(\$5,063.35)
		Main Warehouse FG073		LACE01		3.0000		1.0000		
					5/3/2016	3.0000	109161	1.0000		\$5,063.35
								0.0000		\$0.00
Loc Transfer	D412-742-041 / Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.	Main Warehouse FG073		LACE01		0.0000		0.0000		
					11/25/2013	1.0000	109161	1.0000		\$5,063.35
		Main Warehouse FG		LACE01		2.0000		1.0000		
					11/25/2013	-1.0000	109161	-1.0000		(\$5,063.35)
								0.0000		\$0.00
Rework	D412-742-041 / Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.	Main Warehouse FG073	147768	FAUT01		2.0000		1.0000		
					6/13/2016	-1.0000	109161	-1.0000		(\$5,063.35)
								-1.0000		(\$5,063.35)
WIP Receipt	D412-742-041 / Repl. Skidtube Fits LH or RH, High Gear, DART (Apical) & OEM Cyl. Float Comp.	Main Warehouse FG	109161	FAUT01		1.0000		0.0000		
					11/15/2013	1.0000	109161	1.0000		\$5,063.35
								1.0000		\$5,063.35

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	BLRS-010 / Quick Release Pin (1/4" x 1")	Main Warehouse ST283	61625	DESJ02	9/2/2010	21.0000 -16.0000		20.0000 -15.0000		
		Main Warehouse ST283	61791	FAUT01		5.0000		5.0000		(\$403.19)
		Main Warehouse ST283			9/3/2010	-1.0000	115519	-1.0000		(\$26.88)
		Main Warehouse ST283	63074	QUIR01		23.0000		4.0000		
		Main Warehouse ST283			10/20/2010	-1.0000	115519	-1.0000		(\$26.88)
		Main Warehouse ST283	63103	DESJ02		22.0000		3.0000		
		Main Warehouse ST283			10/21/2010	-2.0000	115519	-2.0000		(\$53.76)
		Main Warehouse ST283	63171	DESJ02		30.0000		1.0000		
					10/26/2010	-12.0000	115519	-1.0000		(\$26.88)
								-20.0000		(\$537.58)
	BLRS-020 / Quick Release Pin (1/4" x 1.5")	Main Warehouse ST283	61791	FAUT01	9/3/2010	8.0000 -3.0000		8.0000 -3.0000		
		Main Warehouse ST283	63074	QUIR01		17.0000		5.0000		(\$82.29)
		Main Warehouse ST283			10/20/2010	-3.0000	115519	-3.0000		(\$82.29)
		Main Warehouse ST283	63103	DESJ02		14.0000		2.0000		
		Main Warehouse ST283			10/21/2010	-6.0000	115519	-2.0000		(\$54.86)
PO Receipt	BLRS-010 / Quick Release Pin (1/4" x 1")							-8.0000		(\$219.44)
		Main Warehouse ST283	PO12448	DESJ02		1.0000		0.0000		
					8/27/2010	20.0000	115519	20.0000		\$537.58
	BLRS-020 / Quick Release Pin (1/4" x 1.5")							20.0000		\$537.58
		Main Warehouse ST283	PO12448	DESJ02	8/27/2010	0.0000 20.0000		0.0000 20.0000		\$548.60
Rework	D412-742-041 / Repl. Skidtube Fits LH or RH, High Gear, DART (Apical)							20.0000		\$548.60
		Main Warehouse	147769	FAUT01		1.0000		1.0000		